



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D3189-1
Job Sheet 169849

Part No: D3189-1

Job Qty: 20 ea

Part Name: Chaffing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Babcock Mission Critical Services Australasia Pty Ltd (CAUST06)

GPO Box 826 Level 1/1 Abbotsford Road Bowen Hills, Queensland, 4006 Australia ph:07 3666 2600 fx:+61 7 3666 2600.

Note: DWG D3189 REV D, D412-664-243 REV F IPP B 05.08.22 No longer made in-house KJ/JLM IPP Rev:C 06-03-24 Rolling Now made in House JLM IPP Rev:D 07-04-16 As per Rev B JLM IPP Rev:E 11.05.11 now made on waterjet DD verf:JLM IPP REV:F 14.02.12 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/11/18	0.00	0.00	Start Up Waterjet		Sc 18/01/06
100	Waterjet	20 pcs		1/11/18	0.03	0.75	Waterjet1		Sc 18/01/06
105	QC	20 pcs		1/11/18	0.00	0.00	QC8		38
110	Small Fab	20 pcs		1/11/18	0.00	1.57	Small Fab-3		38
120	QC	20 pcs		1/11/18	0.00	0.00	QC5		38
124	HandFinish	20 pcs		1/12/18	0.00	1.22	HandFinish4		AR JAN 17 2018
127	QC	20 pcs		1/12/18	0.00	0.00	QC3		38
130	Packaging	20 pcs		1/12/18	0.00	0.00	Packaging3-1	LG051	AR 18/01/22
140	QC21-SA	20 Ea		1/12/18	0.00	0.00	QC21		38

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - 1- Roll as per Dwg D3189

124 - APPLY A THIN LAYER OF PROSEAL 890 TO CONCAVE SURFACE. (REF: AS PER DWG D412-664-243 (NOTE

15) A/R PROSEAL 890 BATCH: 138708 exp 5/18

130 - LOCATION : LG051

103 - QC2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S24GA	6	149	0	0

8.375

8.375

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S029795

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CANADA

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Chaffing Shield

PART NO: D3189-1

Original Serial #: S029795

Revision:

Operation: HandFinish

Change No:

Mfg Date: 01/07/18

Job No: 169849

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			